



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
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647.3702
Job Sheet 208903



Part No: 647.3702

Job Qty: 1 pcs

Part Name: 412 Cable Cutter System, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/6/20

Job Tracking No:

Due Date: 4/30/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.3700 REV:A IPP REV:A 12.10.26 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.26 as per ecr 14-214 DD VERF:JLM IPP REV:C AS PER REV NC3 15.03.18 JLM VERIFIED BY:DD IPP REV:D 18.01.19 AS PER DWG REV:A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/30/20	0.00	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		DAS
							Packaging 1 - 3		80
							Packaging 1 - 4		9-89
							Packaging 1 - 5		APR 20 2020
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S272056



Part: 647.3702

Job No: 208903

Serial No/Batch: S272056

Revision: A

Inspector:

Exp Date:

Instructions: FAA STC SR02289LA 17/83/07, 16 STC LoA R

120	QC 4	1 pcs	4/30/20	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	DAS
					QC 4 - 68	72
					QC 4 - 72	9-85
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	1 pcs	4/30/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS
					Packaging 3 - 25 - B4B	72
					Packaging 3 - 26 - B4B	9-89
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	4/30/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	

140 QC 21 - FG

1 pcs

4/30/20

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - SA - 53

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.3702

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.3702

140 - (QC21- Final Inspection - Work Order Release)

(015470)

Exp Date: Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012 ✓	Sealant PR1425B2 (#654 sem) 05-31-2020	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5233579 ✓
601.2045 ✓	RTV (LOCTITE 598) 08-06-2021	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5253891 ✓
601.3073 ✓	Connector p/n 082-4440	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5126622 ✓
601.3083 ✓	Adhesive Rubber Seal	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5255348 ✓
647.3801	412 Upper Cutter Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5271797 ✓
647.3804 ✓	204,205,212,214,412 Lower Cutter Assembly High	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5256348 ✓
647.3903 ✓	Deflector Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5257715 ✓
647.4010 ✓	Wiper Deflector RH	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5174992 ✓
647.4011 ✓	Wiper Deflector LH	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5153467 ✓
647.4110 ✓	Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5209258 ✓
647.4111 ✓	Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5237307 ✓
647.4112 ✓	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5059110 ✓
647.4113 ✓	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5152001 ✓
647.4114 ✓	Shim	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5234718 ✓
647.4115 ✓	Shim	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5237313 ✓
647.4116 ✓	Shim	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5058999 ✓
647.4210 ✓	Bracket LH	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5203301 ✓
647.4211 ✓	Bracket RH	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5203321 ✓
647.4310 ✓	LH Lower Strut	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5262234 ✓
647.4311 ✓	RH Lower Strut	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5262271 ✓
647.4312 ✓	LH Upper Strut	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5136890 ✓
647.4313 ✓	RH Upper Strut	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5131531 ✓
647.4410 ✓	Rail	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5153642 ✓
AN3-11A ✓	Bolt	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5228829 ✓
AN3-4A ✓	Bolt	3 Ea (3 ea) ✓	110-Packaging 1 - Pick Kit	5253438 ✓
AN3C10A ✓	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5130324 ✓
CCR264SS-3-03 ✓	Cherry Rivet see item CCR264SS3-3	16 Ea (16 ea) ✓	110-Packaging 1 - Pick Kit	5235321 ✓
CCR264SS3-04 ✓	Rivet	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5258464 ✓
CR3212-4-2 ✓	Cherry Rivet	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5228020 ✓
CR3212-4-3 ✓	Cherry Rivet	17 Ea (17 ea) ✓	110-Packaging 1 - Pick Kit	5216020 ✓
CR3212-4-4 ✓	Cherry Rivet	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5163232 ✓
CR3213-4-2 ✓	Cherry Rivet	13 Ea (13 ea) ✓	110-Packaging 1 - Pick Kit	5249574 ✓
CR3213-4-3-03 ✓	Rivet, Cherry	32 Ea (32 ea) ✓	110-Packaging 1 - Pick Kit	5249281 ✓
CR3213-4-4 ✓	Rivet, Cherry	19 Ea (19 ea) ✓	110-Packaging 1 - Pick Kit	5235463 ✓
CR3213-4-5 ✓	Rivet	42 Ea (42 ea) ✓	110-Packaging 1 - Pick Kit	5235316 ✓
CR3213-4-8 ✓	Rivet	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5067267 ✓
MS21042L08 ✓	Nut	18 Ea (18 ea) ✓	110-Packaging 1 - Pick Kit	5250462 ✓
MS21042L3 ✓	Nut	79 Ea (79 ea) ✓	110-Packaging 1 - Pick Kit	5260063 ✓
MS21047-3 ✓	Nut Plate	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5257794 ✓
MS21047L06 ✓	Nut Plate	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5237844 ✓
MS21047L08 ✓	Nut Plate	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5107432(x5) ✓
MS21071L3 ✓	Anchor Nut	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5257379 ✓
MS24694-C53 ✓	Screw	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5152642 ✓
MS24694-S49 ✓	Screw	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	F129702 ✓
MS27039-08-08 ✓	Screw	16 Ea (16 ea) ✓	110-Packaging 1 - Pick Kit	5228734 ✓
MS27039-08-11 ✓	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5020601 ✓
MS27039-1-07 ✓	Screw	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5250574 ✓
MS27039-1-09 ✓	Screw	14 Ea (14 ea) ✓	110-Packaging 1 - Pick Kit	5133788 ✓
MS27039-1-10 ✓	Screw	42 Ea (42 ea) ✓	110-Packaging 1 - Pick Kit	5259047 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	157 Ea (157 ea) ✓	110-Packaging 1 - Pick Kit	5264512 ✓
NAS1149FN832P ✓	Washer (AN960-8)	34 Ea (34 ea) ✓	110-Packaging 1 - Pick Kit	5248080 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.1012	1	34	0
	601.2045	1	27	0
	601.3073	1	2	0
	601.3083	1	6	0
	647.3801	1	0	0
	647.3804	1	4	0
	647.3903	1	2	0
	647.4010	1	11	0
	647.4011	1	2	0
	647.4110	1	8	0
	647.4111	1	9	0
	647.4112	1	8	0
	647.4113	1	3	0
	647.4114	2	5	0
	647.4115	2	12	0
	647.4116	1	1	0
	647.4210	1	4	0
	647.4211	1	3	0
	647.4310	1	13	0
	647.4311	1	13	0
	647.4312	1	3	0
	647.4313	1	9	0
	647.4410	1	6	0
	AN3-11A	8	221	0
	AN3-4A	3	358	0
	AN3C10A	2	18	0
	CCR264SS-3-03	16	558	0
	CCR264SS3-04	12	68	0
	CR3212-4-2	12	45	0
	CR3212-4-3	17	52	0
	CR3212-4-4	4	34	0
	CR3213-4-2	13	281	0
	CR3213-4-3	32	330	0
	CR3213-4-4	19	880	0
	CR3213-4-5	42	236	0
	CR3213-4-8	4	109	0
	MS21042L08	18	980	0
	MS21042L3	79	2,568	0
	MS21047-3	4	390	0
	MS21047L06	6	39	0
	MS21047L08	6	7	0
	MS21071L3	4	121	0
	MS24694-C53	8	87	0
	MS24694-S49	1	179	0
	MS27039-08-08	16	150	0
	MS27039-08-11	2	350	0
	MS27039-1-07	12	110	0
	MS27039-1-09	14	354	0
	MS27039-1-10	42	258	0
	NAS1149F0332P	157	3,266	0
	NAS1149FN832P	34	2,722	0

Part Specifications

Specifications could not be found.

Plex 4/6/20 8:56 AM Dart.lajeunesse.marie

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		DEPARTMENT/PROCESS		MRB (QS1042)	
Date: _____		Sequence #: _____		QTY Affected: _____			
Description Work Order Deviation				Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		Completed By Lead hand / Supervisor QC / QA Coordinator					

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BROKEN OUT FOR CLARITY
RH SIDE ONLY

(30)
(24)
(47)

(28) 3 PL
(24) 6 PL
(47) 3 PL

(53) TRIM TO FIT

(26) 3 PL
(24) 6 PL
(47) 3 PL

△ LH (8)
OR
△ RH (7)

(25) 6 PL
(24) 12 PL
(47) 6 PL

DETAIL C 182
LH SHOWN, RH OPPOSITE
2 PL

DESIGNER J. B. BARTON	CHECKER J. B. BARTON	DATE 10/1/00	3000 ENTERPRISE CT., SUITE A VISTA, CA 92081-8347 (650) 745-5300
DRAWN BY J. B. BARTON	APPROVED BY P. B. BARTON	REV. A	412 CABLE CUTTERS KIT
CONTRACT NO.	SCALE NONE	REV. A	647.3700
DATE 10/1/00	SCALE NONE	REV. A	647.3700
DATE 10/1/00	SCALE NONE	REV. A	647.3700

SHEET 5 OF 5